

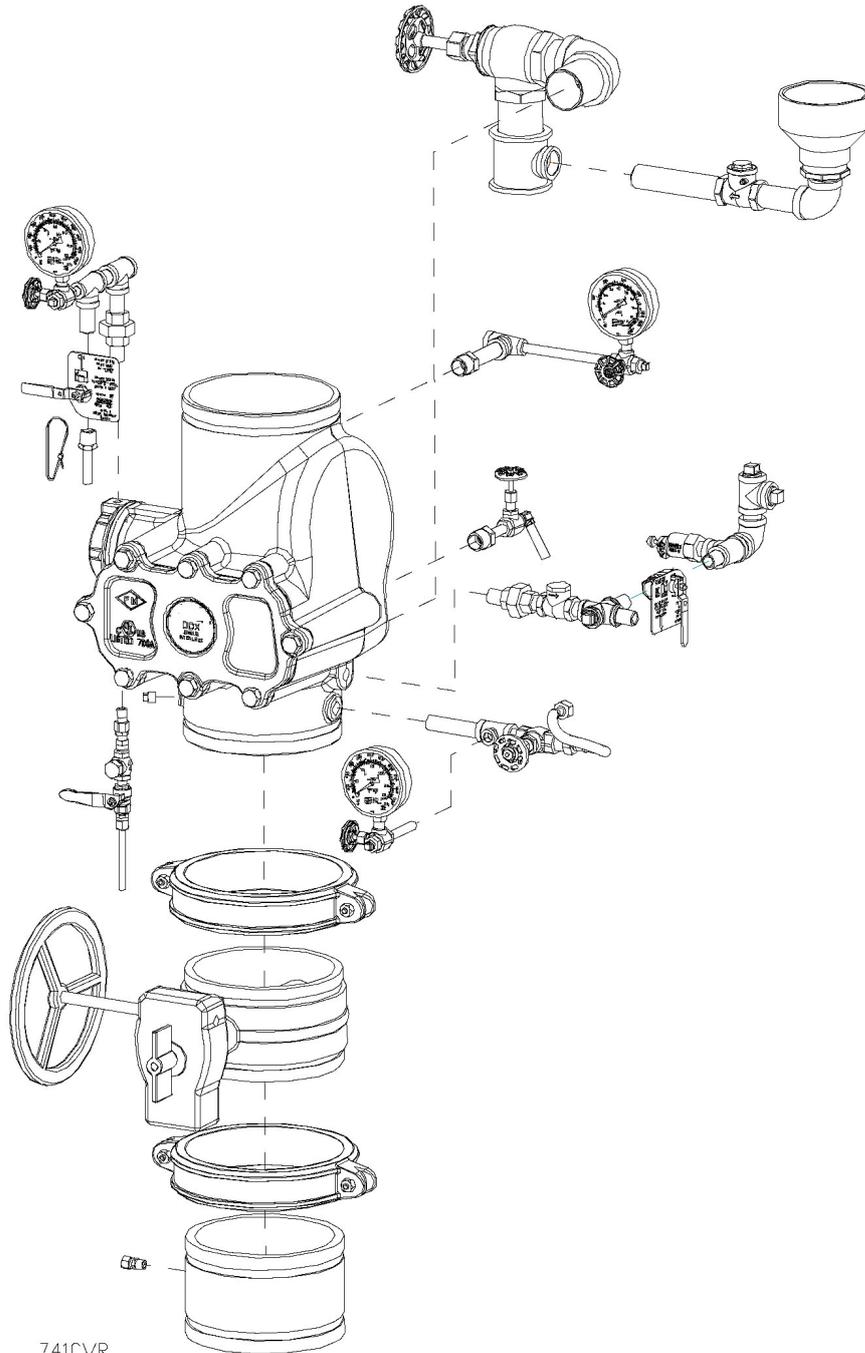


Wet Pilot Line Single Interlock Preaction System

8" (200 mm) Size

Instructions for Installation,
Operation, Care and Maintenance

- 2 PSI (0,14 bar) Pneumatic Pressure
- Externally Resettable Clapper
- One Main Drain





Wet Pilot Line Single Interlock Preaction System

8' (200 mm) Size

General Description

Single Interlock Wet Pilot Line Preaction Systems are designed for water-sensitive areas that require protection from inadvertent water flow into the sprinkler system piping. A wet pilot line consists of a line of closed sprinklers or pilot line detectors (Rapidrop's Model F1-FTR), which are located in the area to be protected. These sprinklers/detectors are more heat sensitive (lower activation temperature) than the sprinkler heads installed in the fire sprinkler system. The wet pilot line is directly installed to the Model DDX Deluge Valve's pushrod chamber. Wet pilot line sprinklers are detection devices and do not provide any water to aid in the firefighting capability of the fire sprinkler system.

To fully operate a Single Interlock Wet Pilot Line Preaction System, the heat from a fire must fuse a wet pilot line sprinkler/detector thereby releasing the water pressure from the deluge valve's pushrod chamber. As this water pressure is lost in this chamber, the main water supply will open the deluge valve's clapper, thereby flowing water into the fire sprinkler system piping. Water flowing into the system will flow through the intermediate chamber of the deluge valve to a mechanical sprinkler alarm (optional) and/or will simultaneously produce water pressure that causes the transfer of contacts in the (optional) alarm pressure switch mounted in the trim. If provided, the alarm pressure switch can electrically initiate the shut-down or start up of equipment, such as computer, HVAC, or other secondary alarm devices (Note: the wiring contacts for the alarm pressure switch are the "Common" and "A" contacts). The flow of water into the sprinkler system piping converts the dry system into a wet system. In the event that the fire subsequently produces enough heat to operate a fire sprinkler head, water will flow from that sprinkler, controlling or suppressing the fire.

The fire sprinkler system piping may be required to be supervised (see NFPA 13) with air pressure. Loss of this supervisory air due to a damaged sprinkler or the sprinkler piping will not cause the Model

DDX Deluge Valve to open. The supervisory air supply for the fire sprinkler piping may effectively be supervised by Rapidrop's Model B Air Compressor Panel or Rapidrop's Model C Pressure Maintenance Device installed in unison with a clean, dependable and continuous air or nitrogen supply (see Rapidrop Bulletin 252). Another option for supervisory air may be a Rapidrop Model A Air Compressor and Model B-1 Pressure Maintenance Device (see Rapidrop Bulletins 250,251 & 275). At the heart of Rapidrop's Wet Pilot Line Single Interlock Preaction System is the Model DDX Deluge Valve. This deluge valve is a hydraulically operated, straight-through design, differential latching clapper-type (see Fig. 1). System maintenance is simplified since the deluge valve can be reset externally without removing its cover plate. This feature provides a significant system-restoration time advantage. The Model DDX Deluge Valve has an intermediate chamber and thereby does not require an in-line air check valve. Also, for ease of installation, the deluge valve only requires a single drain connection.

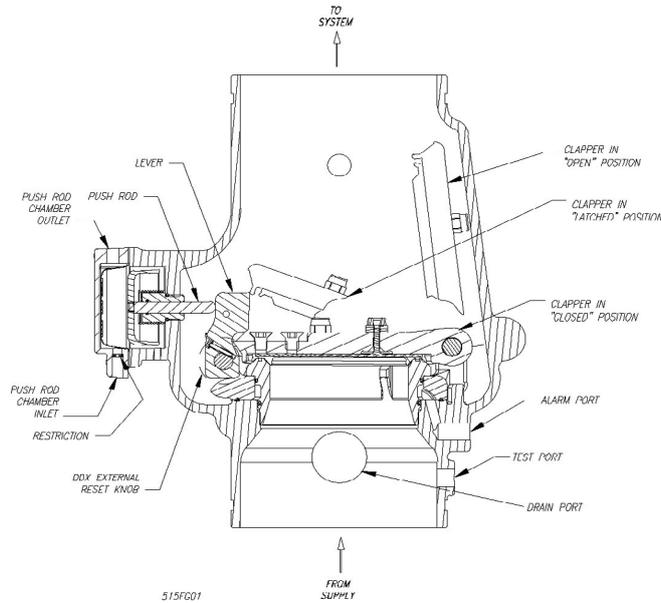
The trim set for the system (see Fig. 2) provides all of the necessary equipment for connections to the Model DDX Deluge Valve's pushrod chamber inlet and outlet ports, the 2" (50 mm) main drain, alarm devices, air supply, and required pressure gauges. This trim set is available in individual (loose) parts, in time-saving, segmented assembled kit forms or fully assembled to the Model DDX Deluge Valve (with or without a control valve).

Listings & Approvals

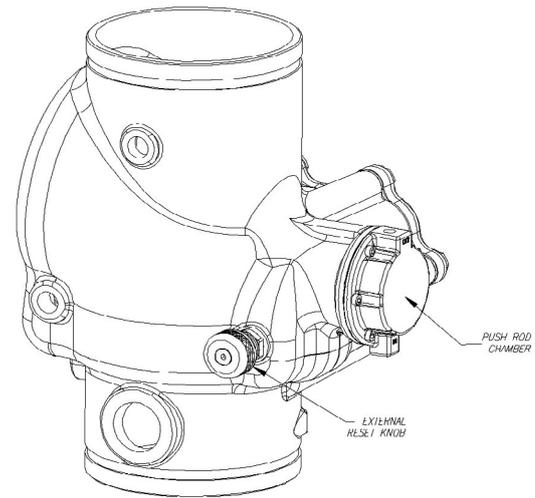
Rapidrop's 8" (200mm) Wet Pilot Line Single Interlock Preaction Systems are Underwriters Laboratories, Inc. Listed and UL certified for Canada (cULus) in the Special System Water Control Valve-Deluge Type (VLFT) category. Rapidrop Single Interlock Preaction Systems are UL Listed only when used with the trim components shown in Fig 2.

Wet Pilot Line Single Interlock Preaction System 8" (200 mm) Size

DDX VALVE CLAPPER IN "OPEN", "CLOSED"
AND "LATCHED" POSITIONS



REAR VIEW OF MODEL
DDX VALVE



PUSH INWARD AND ROTATE KNOB CLOCKWISE TO RESET CLAPPER.
DO SO ONLY WHEN PUSH ROD CHAMBER IS VENTED.

System Operation

To fully operate (deliver water) a Wet Pilot Line Single Interlock Preaction System, two independent events must take place before water flow will occur. A wet pilot line sprinkler/detector must fuse along with a fire sprinkler head. Operation of either one of these heads will cause an alarm to annunciate, but will not cause water discharge from the fire sprinkler system piping. When set correctly for service, the Model DDX Deluge Valve is hydraulically established to withhold the supply water from the sprinkler system piping. The Rapidrop Model DDX Deluge Valve is shown in both closed and open positions in Fig. 1. In the closed position, the supply pressure acts on the underside of the clapper and also on the push rod through the push rod chamber's inlet restriction. The resultant force due to the supply pressure acting on the push rod is multiplied by the mechanical advantage of the lever and is more than sufficient to hold the clapper closed against normal supply pressure surges. When a fire is detected, the opened wet pilot line sprinkler/detector vents the push rod chamber to atmosphere through the chamber's outlet. Since the pressure cannot be replenished through the inlet restriction as rapidly as it is vented, the push rod chamber pressure falls instantaneously. When the push rod chamber pressure approaches approximately one-third of the supply pressure, the upward force of the supply pressure acting beneath the clapper overcomes the lever-applied force thereby opening the clapper.

Fig. 1

Once the clapper has opened, the lever acts as a latch, preventing the clapper from returning to the closed position. Water from the

supply flows through the Deluge Valve into the system piping. Water also flows through the Deluge Valve alarm outlet to the alarm devices. After system shutdown, resetting the Model DDX Deluge Valve is quite simple. Doing so only requires pushing in and turning the reset knob at the rear of the valve (see Fig 1). The external reset feature of the Model DDX Deluge Valve provides a means for simple, economical system testing, which is one essential facet of a good maintenance program. The external reset feature does not, however, eliminate another important facet of good maintenance, namely, periodic cleaning and inspection of the internal valve parts.

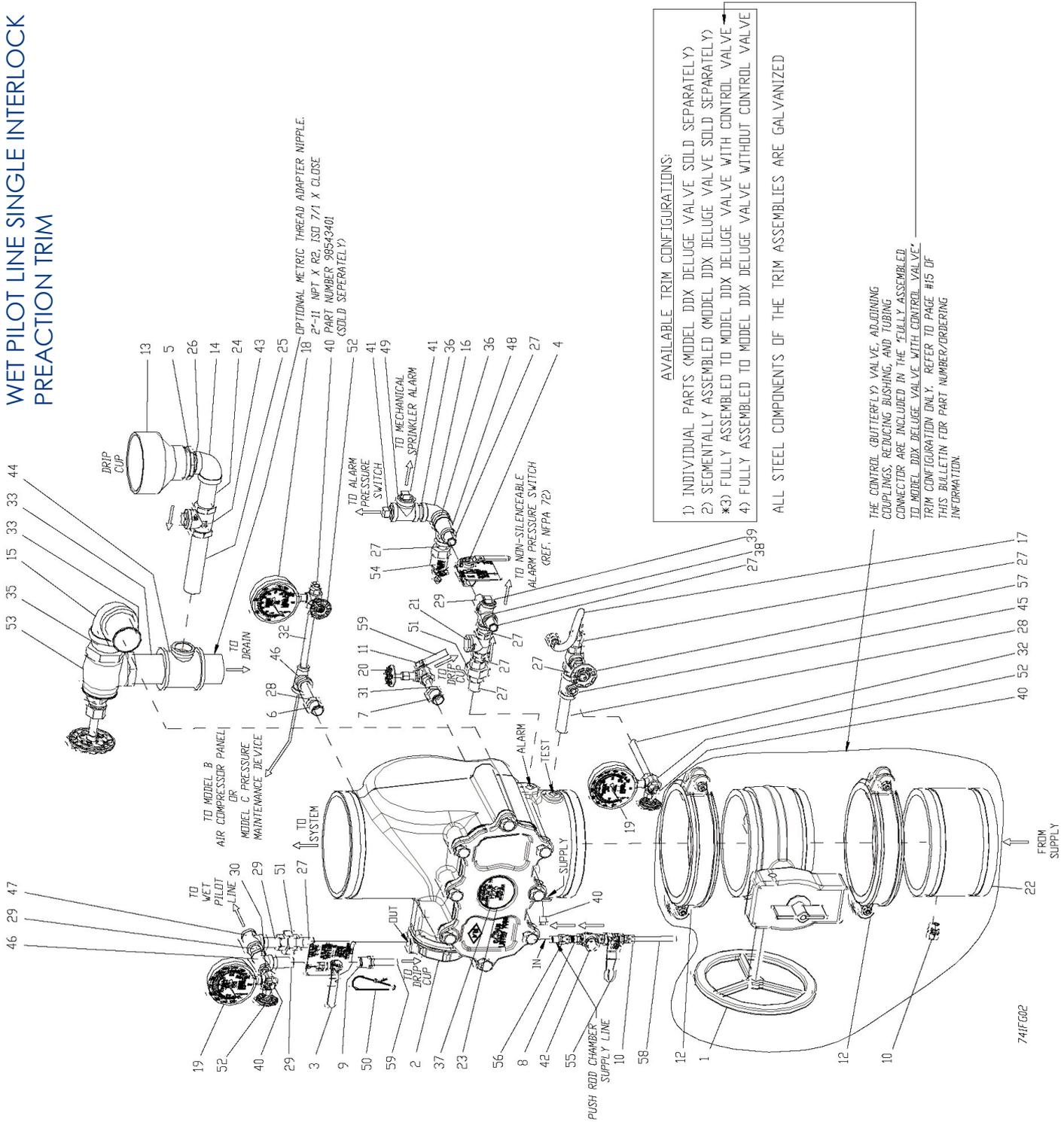
In the event that water builds up inside the valve due to condensate from the air supply system or water left inside from valve system testing, a drain is available for venting. After closing the main supply valve, a small valve over the drain cup can be opened slightly until the water inside the valve body and the main pipe column has drained. See the section titled "Draining Excess/Condensate Water From System" in this bulletin for the detailed procedure.

The Model B Manual Emergency Station (see Fig. 4) is also included in the Rapidrop Single Interlock Preaction System trim set. It consists of an aluminium nameplate mechanically attached to a ball valve. The valve handle in its OFF position is guarded against accidental turning to the ON position (and system discharge) by a nylon cable tie provided with each trim kit. The cable tie is inserted, as shown in Fig. 4, after the system has been restored for operation. The nylon cable tie is designed to allow, in case of an emergency, forceful turning of the valve handle to the ON position. As an alternative to the Model B Hydraulic Manual Emergency Station, the Model A Hydraulic Manual Emergency Pull Box (see Rapidrop Bulletin 506) is also available and can be provided as an option.

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WET PILOT LINE SINGLE INTERLOCK PREACTION TRIM





Wet Pilot Line Single Interlock Preaction System 8' (200 mm) Size

Wet Pilot Single Interlock Trim Parts List (Refer to Fig. 2)

Item No.	Part Number	Description	No. Req'd
1	6215053200	8" Ul/fm Butterfly Valve	1
2	6103080001	Assembly, Duluge Dry Valve	1
3	78653000	Assembly, Manual Emergency Station	1
4	78653004	Assembly, Valve Caution Station, 1/2"	1
5	98048015	Bushing, Reducer, 2" Spigot X 1" Nptf, Pvc	1
6	98048022	Bushing, Reducer, 3/4" X 1/2", Galv.	1
7	98048025	Bushing, Reducer, 3/4" X 1/4", Galv.	1
8	98840147	Check Valve, 1/4" Npt, Poppet Type Inline	1
9	92056810	Connector, 3/8" Id Tube X 1/2" Npt	1
10	92056702	Connector, 3/8" Tubing X 1/4" Npt	2
11	92056705	Connector, Elbow, 3/8" Id Tube X 1/4" Npt	1
12	7G05323200	Coupling, Rigid, 8"	2
13	98050004	Drain Cup, Pvc	1
14	98174403	Ell, 1", Mall Iron, Galv.	1
15	98174405	Ell, 2", Mall Iron, Galv.	1
16	98174402	Ell, 3/4", Mall Iron, Galv.	1
17	96920912	Flex Line, 12"	1
18	98248000	Gauge, Air Pressure (0-80 Psi)	1
19	98248001	Gauge, Water Pressure (0-300 Psi)	2
20	98840172	Globe Valve, 1/4"	1
21	98840181	Horiz. Swing Check Valve, 1/2" Npt	1
22	91004288	Manifold, Supply, 8"	1
23	94616917	Nameplate, Single Interlock	1
24	98543222	Nipple, Steel, Galv., 1" X 3-1/2"	1
25	98543266	Nipple, Steel, Galv., 1" X 6"	1
26	98543213	Nipple, Steel, Galv., 1" X Close	1
27	98543223	Nipple, Steel, Galv., 1/2" X 1-1/2"	9
28	98543216	Nipple, Steel, Galv., 1/2" X 3-1/2"	2
29	98543209	Nipple, Steel, Galv., 1/2" X 2"	4
30	98543226	Nipple, Steel, Galv., 1/4" X 1-1/2"	1

Item No.	Part Number	Description	No. Req'd
31	98543225	Nipple, Steel, Galv., 1/4" X 2-1/2"	1
32	98543217	Nipple, Steel, Galv., 1/4" X 6"	2
33	98543262	Nipple, Steel, Galv., 2" X 3-1/2"	2
34	-----	-----	1
35	98543238	Nipple, Steel, Galv., 2" X Close	1
36	98543279	Nipple, Steel, Galv., 3/4" X Close	2
37	99080002	Pad-adhesive	1
38	98750003	Pipe Cross, 1/2", Galv.	1
39	98604406	Plug, Iron, Sq. Hd., 1/2"	1
40	98614403	Plug, Iron, Sq. Hd., 1/4"	4
41	98614401	Plug, Iron, Sq. Hd., 3/4"	2
42	98727607	Strainer, 1/4"	1
43	98840145	Swing Check Valve, 1" Npt	1
44	96606627	Tee, Glvn, 2 X 2 X 1	1
45	96606607	Tee, Glvn., 1/2 X 1/2 X 1/4	1
46	98761649	Tee, Glvn., 1/2 X 1/4 X 1/2	2
47	98761651	Tee, Glvn., 1/2"	1
48	96606612	Tee, Glvn., 3/4 X 1/2 X 1/2	1
49	96606601	Tee, Glvn., 3/4"	1
50	89141112	Tie, Retaining	9
51	98815200	Union, 1/2", Iron, G.j., Galv.	2
52	98840160	Valve, 3-way, 1/4"	3
53	98840100	Valve, Angle, 2"	1
54	78653100	Valve, Ball Drip, 1/2"	1
55	98840117	Valve, Ball, 1/4" Nptf X 1/4" Nptm	1
56	98840187	Valve, Check, 1/4" Nptf X 1/4" Nptm	1
57	98840171	Valve, Globe, 1/2"	1
58	96686722	Tubing, Copper, 3/8" O.d. X 2 Ft.	1
59	96686754	Tubing, Pvc, 3/8" I.d. X 4 Ft.	1



Wet Pilot Line Single Interlock Preaction System

8" (200 mm) Size

Whenever ambient temperature conditions are high, the water temperature in the Model DDX Deluge Valve's pushrod chamber could possibly increase, thereby increasing the pressure in the chamber to values exceeding the rated pressure of the system. In an indoor installation where standard room temperatures are exceeded, a pressure relief kit may be needed. Pressure relief kit, PIN 6503050001, can be installed into the pushrod chamber's releasing line to limit the pressure to 175 psi (12,1 bar).

Pressurizing Line Connection

The water supply for the push-rod chamber must be provided by connection of its inlet pressurizing line to the water supply piping. Pressurizing lines for multiple Model DDX Deluge Valve push-rod chambers must never be manifolded together, having only a single tap on the water supply piping. Each Model DDX Deluge Valve must have its own push-rod chamber pressurizing line connection. This connection must be made on the supply side of the main water supply control valve. This can be accomplished by:

- Using a tapped connection directly below or next to the main water supply control valve using a welded outlet or the appropriate mechanical fittings. A grooved-end outlet coupling is one way to achieve this; or
- Using a water supply control valve that has an available threaded (NPT) supply-side tap design to allow for a direct water supply connection to the Model DDX Deluge Valve's push-rod chamber.

Caution: Rapidrop's DDX valve is designed with an inlet restriction built into the pushrod chamber. It is important not to introduce additional restrictions into the direct water supply connection or the discharge from the pushrod chamber by installing additional valves or improperly installing the copper lines used in the trim of the valve.

Hydrostatic Testing of DDX Valves and DDX Systems

As required by NFPA 13, fire sprinkler systems with working pressures up to and including 150 psi are to be hydrostatically tested at a water pressure of 200 psi and maintain that pressure without loss for two hours. Fire sprinkler systems with working pressures above 150 psi are required to be hydrostatically tested at 50 psi above the system working pressure and maintain that pressure without loss for two hours. In addition to the hydrostatic tests described above, dry pipe and double interlock preaction systems require an additional low pressure air test.

In some cases, hydrostatic testing (in accordance with NFPA 13 requirements noted above) will result in pressures that exceed the working pressure of the valve and trim kit for the two-hour period. The valve and applicable trim kit have been tested, approved and listed under these conditions and as such, hydrostatic testing in accordance with NFPA 13 is acceptable. In addition, the clapper can remain in the closed position and the trim kit need not be isolated, as each has been designed to withstand hydrostatic testing as required by NFPA 13.

Hydrostatically testing the valve and trim to pressures higher than their rating is limited to the hydrostatic test as referenced by NFPA 13. It does not address the occurrence(s) of a "water hammer" effect, which can indeed damage the valve. A "water hammer" in the water supply piping of the valve can create pressures in excess of the rated pressure and should be avoided by all necessary means. This condition may be created from improper fire pump settings, underground construction work, or improper venting of trapped air in the water supply piping.

System Design Considerations

The automatic sprinklers, wet pilot line sprinklers/ detectors, and signaling devices which are utilized with the Wet Pilot Line Single Interlock Preaction System must be UL or ULC Listed, as applicable.

The Deluge Valve, and all interconnecting piping must be located in a readily visible and accessible location and in an area that can be maintained at a minimum temperature of 40°F (4°C). Note:

Heat tracing is not permitted.

Pendent sprinklers, other than dry pendants, used on preaction systems shall be installed on return bends per NFPA 13. The wet pilot line is only a detection system and does not contribute to controlling the fire. Its installation is subject to the following restrictions:

- It is not to be installed in an area subject to freezing.
- It is not to be installed in an area where temperatures in excess of 150°F (65°C) are anticipated.
- NFPA 72 or the authority having jurisdiction should be consulted for spacing and elevation requirements.
- Maximum wet pilot line length and height must comply with data provided in Fig. 3.

System Air Pressure Requirements

A Rapidrop Model B Air Compressor Panel or Model C Pressure Maintenance Device is used to maintain the system pneumatic pressure at approximately 35 oz/in² (2.2 psi or 0,2 bar). The air compressor panel contains an integral low air pressure warning light, while the pressure maintenance device requires a separate annunciating device to be connected to the low pressure switch. The switch is factory set to transfer contacts when the supervisory pressure falls below approximately 11 oz/in² (0.7 psi or 0,05 bar). The pressure maintenance device is a supervisory pneumatic supply for use where a clean, dependable and continuous compressed air or dry nitrogen gas source is available in the 40 to 100 psi (2,8 to 6,9 bar) pressure range.

Wet Pilot Line Single Interlock Preaction System

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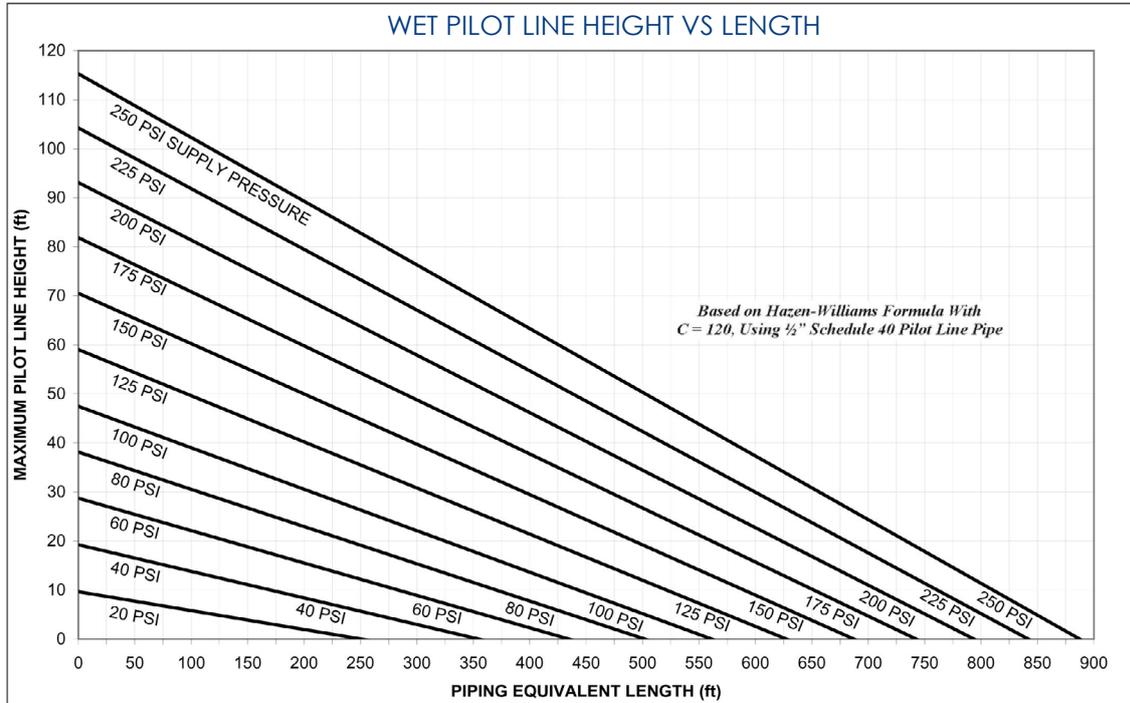


Fig. 3

System Air Pressure Requirements - Cont'd

In some circumstances, such as when dry sprinklers are being used in a preaction system, it may be desirable to supervise the preaction system at air pressures higher than 2 psi. For such cases, Rapidrop recommends the use of an A-2 air maintenance device with either a System Sensor EPS-10 or EPS-40 low air pressure switch. Supervising air pressure may be between 7psi and 20 psi, depending on which low air pressure switch is being utilized.

Wet Pilot Line Single Interlock Preaction System-Trim Engineering Specifications

General Description

Preaction system shall be a single interlock preaction system utilizing an [8" (200mm)] [cULus Listed] hydraulically operated, differential latching clapper-type valve with wet pilot line release preaction trim. Deluge valve shall be of lightweight, ductile-iron construction with "screw in" stainless steel seat and clapper assembly. Stainless steel seat shall have O-ring seals to resist leakage and corrosion. Clapper facing shall be pressure actuated, providing a limited compression seat for the sealing force between the clapper rubber facing and the valve seat. Deluge valve shall have an external reset knob for resetting the clapper without requiring the removal of the valve face plate. Pushrod chamber design shall consist of a stainless steel piston/ push-rod and spring assembly with diaphragm seal secured to the casting through a pushrod guide constructed of a synthetic engineering plastic to resist corrosion. Casting shall have a bleeder hole located on the pushrod chamber for air/water leakage indication. Trip ratio shall be approximately a 3: 1 force differential.

Deluge valve shall be of the straight through design to minimize friction loss and be capable of being reset without having to remove the valve cover plate through the use of an external reset knob. Inlet restriction orifice shall be factory installed into the inlet port of the deluge valve push-rod cover plate and not be a separate part of the deluge valve trim. End connection style to be [8" (200 mm)] grooved inlet and grooved outlet, per ANSI/AWWA C606. Deluge valve shall have a rated working pressure of 250 psi (17,2 bar) and shall be factory hydrostatic tested at 500 psi (34,5 bar).

Deluge valve to be [8" (200 mm)] Rapidrop Model DDX Deluge Valve (Bulletin 515).

Supervisory Air Supply Options

Owner's Air supply

Single interlock preaction system air pressure shall utilize low supervisory air pressure. Air supply shall be provided by an owner supplied air system in conjunction with a [cULus Listed] automatic low air pressure maintenance device. The pressure maintenance device trim assembly shall consist of a field adjustable, low pressure line regulator, air filter assembly, low air pressure switch, pressure gauge and check valve. Regulator shall be capable of receiving 40 to 100 psi (2,8 to 6,9 bar) inlet pressure and provide approximately 2 psi (0,14 bar) outlet supervisory pressure. The pressure switch shall have a SPDT contact rated at 15 A @125/250 VAC, and 10 A @ 12 VDG. Pressure switch shall transfer contacts when the supervisory pressure falls below approximately 0.5 psi (0,03 bar).

Wet Pilot Line
Single Interlock Preaction System

8" (200 mm) Size

MODEL B HYDRAULIC MANUAL EMERGENCY STATION

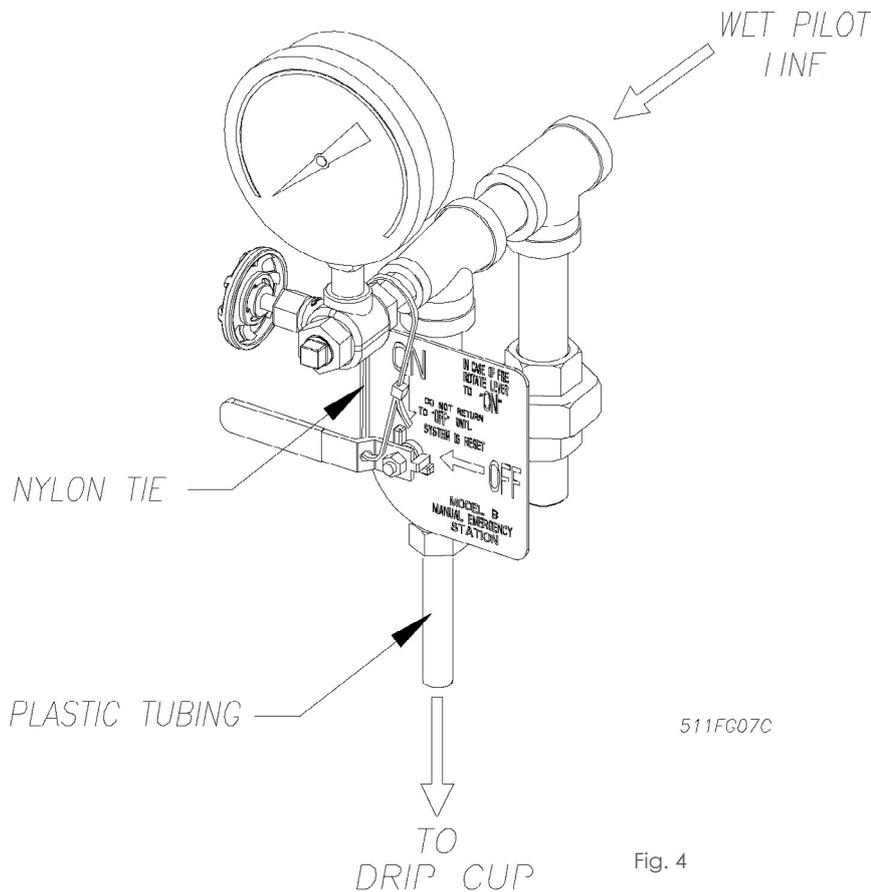


Fig. 4

Low Pressure Air Compressor Panel

Preaction system supervisory air supply shall be a [cULus Listed] self-contained, low pressure air compressor panel containing a 1/16 hp air compressor, DPDT relay for remote supervisory annunciation, a low pressure warning light, pressure gauge, and low pressure alarm switch. Pressure switch shall control the compressor, providing a maximum operating supervisory pressure of 2 psi (0,14 bar), and a lowpressure supervisory alarm at approximately 0.5 psi (0,03 bar). Power requirements shall be 120 VAC/ 60 Hz.

Optional System Accessories

System Control Valve

Preaction system control valve shall be a slow close, [cULus Listed] indicating butterfly type valve with a prewired supervisory tamper switch assembly. The valve shall be rated for a working pressure of [300 psi (17,2 bar)]. System control valve shall be for an [8" (200mm)] - Nibco GD-4765- 8N Butterfly Valve.

Waterflow Alarm Pressure Switch

Alarm pressure switch shall be provided to indicate water flow and provide a water flow alarm. Pressure switch shall be [cULus Listed] and of the bellows activated type enclosed in a weatherproof, 4x, NEMA 4-rated enclosure incorporating tamper-resistant screws. There shall be two sets of SPDT (Form C) contacts rated at 10.0 A @ 125/250 VAC and 2.5 A @ 6/12/24 VDG. The pressure switch shall have a maximum service pressure rating of 250 psi (17,2 bar) and shall be factory adjusted to operate at a pressure of 4 to 8 psi (0,27 to 0,55 bar) with adjustment up to 20 psi (1,3 bar). Switch shall be provided with a 1/2" NPT male pressure connection. Waterflow alarm pressure switch shall be System Sensor EPS1 0-2.



Wet Pilot Line Single Interlock Preaction System

8" (200 mm) Size

Technical Data

Rapidrop Wet Pilot Line Single Interlock Preaction Systems, with associated trim, size 8" (200mm) is rated for use at minimum water supply pressure of 20 psi (1,4 bar) and maximum supply pressure of 250 psi (17,2 bar). Water supplied to the inlet of the valve and to the pushrod chamber must be maintained between 40°F (4°C) and 140°F (60°C). The following list of technical bulletins pertains to valves and devices that may be used in this preaction system:

Deluge Valve	Rapirop 514/515
Hydraulic Emergency Station (Model A)	Rapirop 514/515
Mechanical Sprinkler	Rapirop 612/613
Pressure Maintenance Device	Rapirop 252
Air Compressor Panel (Models B & C)	Rapirop 252
Electric Emergency Station	Rapirop 700
Fire Alarm Devices	Rapirop 700
Waterflow/ Low Air	System Sensor
Pressure Alarm Switch	A05-0176
Pilot Line Detector	Rapirop 180

Model DDX Valve Description

- Rated working pressure: Valve & System - 250 psi (17.2 bar).
- Factory tested to a hydrostatic pressure of 500 psi (34,5 bar). (Valve only)
- End and trim connections:
 - ANSI/AWWA C606 grooved inlet and outlet

Outlet Diameter	Groove Diameter	Groove Width	Outlet Face to Groove
8.625" (219mm)	8.441" (214mm)	7/16" (11mm)	3/4" (19mm)

- Threaded openings Per ANSI B 2.1
 - Valve Exterior's Color: Black
- Face to face dimensions:
 - 193/8" (492 mm)
 - Shipping weight:
 - 148 lbs (67.3 kg)
 - Friction loss (Expressed in equivalent length of Schedule 40 pipe, based on Hazen & Williams formula with C= 120)
 - 53.5ft(16.31 m)
 - Installation position: Vertical

Maintenance

Rapidrop Wet Pilot Line Single Interlock Preaction Systems and associated equipment shall periodically be given a thorough inspection and test. NFPA 25, Inspection, Testing and Maintenance of Water Based Fire Protection Systems provides minimum maintenance requirements. System components shall be tested, operated, cleaned, and inspected at least annually, and parts replaced as required.

Resetting the Single Interlock Preaction System

Refer to Figs. 2, 5, and 6.

- Close the main valve controlling water supply (Fig. 6) to the Deluge Valve and close off the air supply to the sprinkler system.
- Close the pushrod chamber supply valve; valve A (Fig. 6).
- Open the main drain valve; valve B (Fig. 6), and drain system.
- Open all drain valves and vents at low points throughout the system, closing them when flow of water has stopped. Open valve D (Fig. 6). Note: The above steps accomplish the relieving of pressure in the push rod chamber of the Deluge Valve.
- With valve G (Fig. 6) open, push in the plunger of ball drip valve, valve E (Fig. 6), to force the ball from its seat, and drain any water in the alarm line.
- With the Model B Manual Emergency Station, valve D (Fig. 6), open, push in and rotate the Deluge Valve's external reset knob (#14, Fig. 5) clockwise until you hear a distinct clicking noise, indicating that the clapper has closed. Note: The reset knob can be rotated only while pressure in the pushrod chamber is vented to atmospheric conditions (0 psig).
- Inspect and replace any portion of the sprinkler system subjected to fire conditions.
- Open valve A (Fig. 6) and allow water to fill the Deluge Valve's pushrod chamber. Close valve D (Fig. 6).
- Bleed the entire wet pilot line until all air is removed at the most remote sprinkler. Note: All detection devices must be reset before the releasing/control panel can be reset.
- Close valve G (Fig. 6). Open the valve to restore air pressure in the sprinkler system.
- Open valve G (Fig. 6). Open slightly the main valve controlling water supply (Fig. 6) to the Model DDX Deluge Valve, closing drain valve B (Fig. 6) when water flows. Observe if water leaks through the ball drip valve, valve E (Fig. 6), into the drip cup, J (Fig. 6). If no leak occurs, the Deluge Valve's clapper is sealed.
- Open slowly, and verify that the main valve controlling water supply is fully opened and properly monitored.
- Verify that valve A (Fig. 6) and valve G (Fig. 6) are open.
- Secure the handle of the Model B Manual Emergency Station, valve D (Fig. 6), in the OFF position with a nylon tie (#50, Fig. 2).



Wet Pilot Line Single Interlock Preaction System

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Inspection and Testing

Refer to Figs. 2, 5, and 6.

1. Water supply: be sure the valve(s) controlling water supply to the Deluge Valve are opened fully and properly monitored.
2. Alarm line: be sure that valve G (Fig. 6) is opened and remains in this position.
3. Other trimming valves: check that valve A (Fig. 6) is open as well as all of the pressure gauge's 1/4" 3-way valves. Valves D, F, and H (Fig. 6) should be closed.
4. Ball drip valve E (Fig. 6): make sure that valve G (Fig. 6) is open. Push in on the plunger to be sure the ball check is off its seat. If no water appears, the Deluge Valve's water seat is tight. Inspect the bleed hole (see Fig. 5) on the underside of the pushrod chamber for leakage.
5. System pneumatic pressure: check that system air pressure is approximately 35 oz/in² (2.2 psi or 0,2 bar). Check the pressure maintenance device for leakage and proper pressure.
6. Releasing device: check the wet pilot line and the Model B Manual Emergency Station, valve D (Fig. 6) for leakage. Also verify that the tubing drain line from the Model B Manual Emergency Station is not pinched or crushed which could prevent proper releasing of the Deluge Valve.
7. Testing alarms: make sure that valve G (Fig. 6) is open. Open valve F (Fig. 6) permitting water from the supply to flow to the electric sprinkler alarm switch and to the mechanical sprinkler alarm (water motor). After testing, close this valve securely. Push in on the plunger of ball drip valve E (Fig. 6) until all of the water has drained from the alarm line.
8. Operational test: Open the Model B Manual Emergency Station, valve D (Fig. 6). Note: An operational test will cause the Deluge Valve to open and flow water into the sprinkler system.
9. Secure Model B Manual Emergency Station, valve D (Fig. 6), in the OFF position with a nylon tie (#50, Fig. 2) after the Deluge Valve is reset.

Testing the Model DDX Deluge Valve Without Flowing Water

Refer to Fig. 6

1. Close the valve controlling water supply to Deluge Valve and open the main drain valve B.
2. Verify that valve A is open, allowing water to enter the push rod chamber.
3. Operate detection system - open the Model B Manual Emergency Station; Valve D.
4. Operation of the detection system will result in a sudden drop of water pressure in the pushrod chamber.
5. Reset detection system-reverse operations performed in step three above and then proceed according to the directions listed in the "Resetting the Single Interlock Preaction System" section of this bulletin for resetting the Deluge Valve.

Draining Excess/Condensate Water From System

Refer to Fig. 6

1. Close the main valve controlling water supply to Deluge Valve. Also close valve A and open main drain valve B.
2. Open condensate drain valve H until all water has drained. Close valve H. Note: Be sure not to keep valve H open for an extended period of time because that will cause enough system air to bleed off thereby causing an undesirable activation of a trouble-annunciating device.
3. Close main drain valve B. If system contains pressurized air, allow air pressure to come back up to specification. Open valve A first, and then open the main valve controlling the water supply to the Deluge Valve.

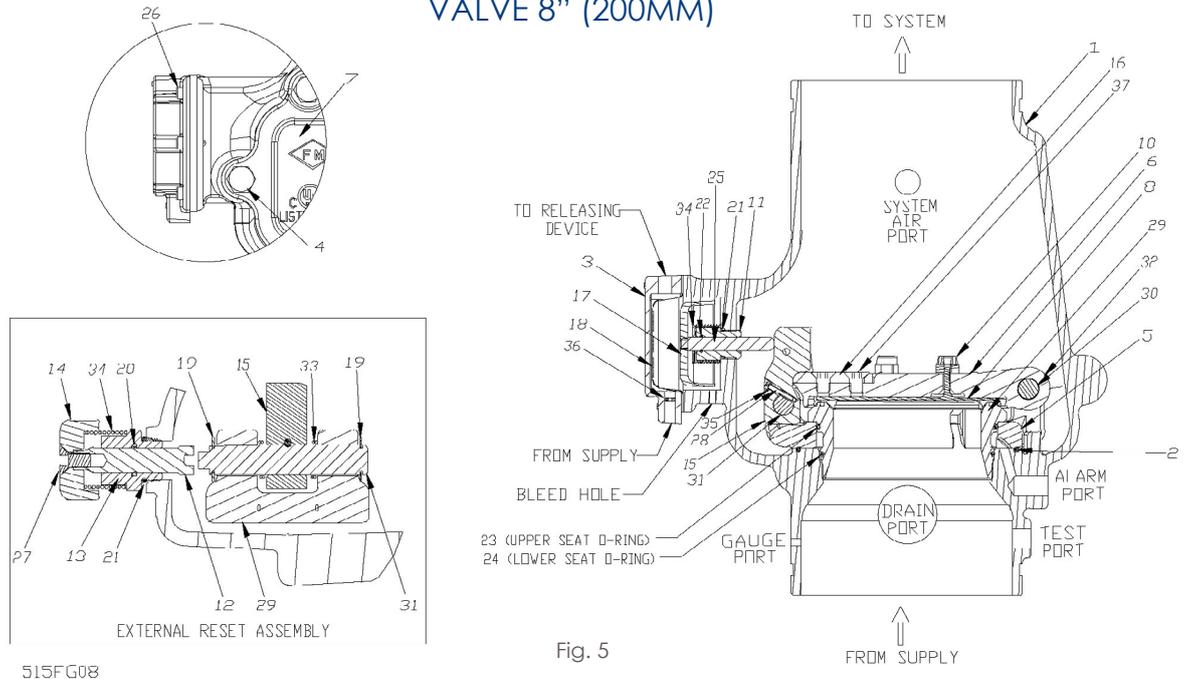
Maintenance Procedures - Model DDX Deluge Valve

Refer to Figs. 2, 5, & 6.

1. Mechanical sprinkler alarm (water motor-not shown) not operating:
This is most likely caused by a clogged screen in the strainer of the water motor. Proceed as follows: Remove plug from the strainer. Remove and clean the screen. Replace the screen and the plug, and then tighten securely (Ref. Bulletin 613).
2. Leakage out of the ball drip valve E (Fig. 6).
 - a. Water leakage due to a water column above the Deluge Valve's clapper:
This condition can be caused by leakage past the system side of the Model DDX Deluge Valve's seal assembly (#8, Fig. 5). Be sure that this surface is free of any type of debris. To eliminate leakage due to a water column, refer to the section in this bulletin marked "Draining Excess/Condensate Water From System". If the problem continues proceed to the following section.
 - b. Leakage, air or water from the ball drip valve, E (Fig. 6): If system air is leaking out the ball drip valve, the problem is either damage to the airside of the Model DDX Deluge Valve's seal assembly (#8, Fig. 5), seat (#29, Fig. 5), mounting ring O-ring (#2, Fig. 5) or the upper seat O-ring (#23, Fig. 5). If supply water is leaking out the ball drip valve, the problem could be caused by damage to the Model DDX Deluge Valve's seal assembly (#8, Fig. 5), seat (#29, Fig. 5), mounting ring O-ring (#2, Fig. 5) or lower seat O-ring (#24, Fig. 5). The following section provides instructions to correct both conditions:
 - A. Shut down the valve controlling the water supply to the Deluge Valve and open the 2" main drain valve B (Fig. 6). Open the water column drain valve H (Fig. 6). Close the push rod chamber supply valve A (Fig. 6) and open the Model B Manual Emergency Station D (Fig. 6).
 - B. Remove the Deluge Valve's front (handhold) cover (#7, Fig. 5) and inspect the seat (#29, Fig. 5), clapper (#6, Fig. 5), and seal assembly (#8, Fig. 5) for damage.

Wet Pilot Line
Single Interlock Preaction System
8" (200 mm) Size

MODEL DDX
VALVE 8" (200MM)



Model DDX 8" (200mm) Deluge Valves Parts List (Refer to Fig. 5)

Item No	Part No.	Description	Qty.
1	91006028	Body	1
2	95406414	O-Ring, (266)	1
3	92126006	Cover, Pushrod	1
4	95606110	Screw, Hex Cap, 5/8-11 x 2", ZN PLTD, Grade A	8
5	91306018	Mounting Ring	1
6	91916008	Clapper	1
7	92116068	Cover, Access	1
8	93416008	Seal Assembly	1
9	93706008	Gasket, Access Cover (Not Shown)	1
10	93722000	Bumpstop Assembly	3
11	93916006	Pushrod Guide	1
12	93916066	Shaft, Reset	1
13	94106066	Housing, Reset	1
14	94356006	Knob, Reset	1
15	94506008	Lever	1
16	95006410	Striker, Lever/Clapper	1
17	95106006	Piston	1
18	95276006	Diaphragm	1
19	95316408	Clip, Retaining, 3/4" Shaft, SS	4
20	95406007	O-Ring, (114)	1
21	95406024	O-Ring, (912)	2

Item No	Part No.	Description	Qty.
22	95406407	O-Ring, (014)	1
23	95406413	O-Ring, (260)	1
24	95406412	O-Ring, (259)	1
25	95506006	Pushrod	1
26	95606114	Screw, Socket Head, 1/4-20 x 5/8"	6
27	95606127	Screw, Socket Cap, Flat Head, 3/8-16 x 3/4"	1
28	95606130	Screw, Socket Head, #10-23 x 1", SS	1
29	96016008	Seat	1
30	96206008	Pin, Hinge	1
31	96216008	Pin, Lever	1
32	96310008	Spacer, Clapper	2
33	96406008	Spring, Lever	1
34	96406906	Spring, DDX	2
35	96906111	Washer, Spring Lock, #10, SS	1
36	94206406	Inlet Orifice	1
37	95606135	Screw, Socket Cap, Flat Head, 1/2-13 x 3/4", SS	2
38	94616921	Label, Caution, Knob (Not Shown)	1
39	91556922	Ball Chain, 1/8" (Not Shown) (Length in Inches)	6
40	91556923	Clamping Link, Ball Chain, (Not Shown)	1



Wet Pilot Line Single Interlock Preaction System 8' (200 mm) Size

If inspection indicates damage to the seal assembly (#8, Fig. 5), replace as follows:

Remove the bumpstop nuts (#10, Fig. 5) and remove the seal assembly (#8, Fig. 5). Install a new seal assembly (#8, Fig. 5) and thread the bumpstop nuts (#10, Fig. 5) onto the threaded stud of the seal assembly (#8, Fig. 5) and tighten finger tight plus 1/4 to 1/2 turn.

If inspection indicates damage to the clapper (#6, Fig. 8) only, then the clapper sub-assembly can be removed as follows:

At the rear of the valve, disconnect the water column drain trim section starting with the elbow connector (#11, Fig. 2). Then remove the 1/4" globe valve (#20, Fig. 2), followed by the 3/4" x 1/4" reducing bushing (#7, Fig. 2). Remove the retaining ring (water column drain line side) from the clapper hinge pin (#30, Fig. 5) and push this pin through the handhold cover and remove the clapper subassembly. Replace the seal assembly (#8 Fig. 5) as described previously. Inspect the clapper (#6, Fig. 5) visually before reinstalling. Reinstall in the reverse order making sure the clapper spacers (#32, Fig. 5) are in their proper position.

If the seat (#29, Fig. 5) is damaged or it is suspected that the leakage is through the lower O-ring (#24, Fig. 5), the seat-clapper subassembly is easily removed as a unit as follows:

Using Rapidrop PIN 6881608000 Seat Wrench, remove the seat by unscrewing. This will loosen the seat-clapper mounting ring subassembly. Reach into the valve and grasp the seat and remove it from the valve. Then remove the clapper mounting ring subassembly. Visually examine all components of the seat-clapper mounting ring subassembly replacing any component that appears damaged. New O-rings (#2, #23 & #24, Fig. 5) should always be used for reassembly.

Reassembly:

Clean the bore of the valve body. Lubricate the bore with O-ring grease. Lubricate and install the O-rings (#23 & #24, Fig. 5) onto the seat and mounting ring O-ring (#2, Fig. 5) into the body (#1, Fig. 5). Insert the clapper-mounting ring subassembly into the handhold opening of the Deluge Valve.

Align the mounting ring so that the Lever (#15, Fig. 5) is near the pushrod (#25, Fig. 5) and the mounting ring (#5, Fig. 5) "ears" are between the tabs of the valve body (#1, Fig. 5). Insert the seat (#29 Fig. 5) into the clapper-mounting ring subassembly. Start to thread the seat (#29, Fig. 5) into the body by hand, then tighten until the seat (#29, Fig. 5) with seat wrench 6881608000 until it bottoms out on the mounting ring (#5, Fig. 5). Verify that the seat-clapper-mounting ring subassembly is in the fully down position between the tabs of the body, and check to see that the lever (#15, Fig. 5) lines up with the push rod (#25, Fig. 5). Loosen and reassemble if necessary. Reassemble the handhold cover (#7, Fig. 5) and set up the Model DDX Deluge Valve as per the section "Resetting Model DDX Deluge Valve Systems."

3. Leakage out of the push rod chamber vent hole:

A small bleed hole is located on the underside of the push rod chamber (see Fig. 5). If there is air or water leakage coming out of this hole, do the following:

- Shut down the valve controlling water supply to the Deluge Valve. Relieve the inlet pressure by opening the 2" drain valve B (Fig. 6). Close the valve A (Fig. 6) that supplies water to the push rod chamber, and open the Model B Manual Emergency Station, valve D (Fig. 6).
- Remove the trim at the unions nearest to the push rod chamber cover (#3, Fig. 5).
- Take the push rod chamber cover (#3, Fig. 5) off by removing the six retaining screws (#26, Fig. 5).

CONDITION ONE (Water coming out of the bleed hole): Water coming out of the bleed hole is caused by a leaking diaphragm (#18, Fig. 5). Visually inspect the push rod chamber cover (#3, Fig. 5) and piston (#17, Fig. 5) to determine what could have damaged the diaphragm and correct. Install a new diaphragm NOTE: The diaphragm has two different surfaces. It is not bi-directional. It will fail if installed backwards! Roll the diaphragm so that the smooth surface (the pressure side) conforms to the inside of the push rod chamber cover and reassemble the six retaining screws (#26, Fig. 5) with an installation torque of 15 foot-pounds. Set up the Model DDX Deluge Valve as per the section "Resetting the Single Interlock Preaction System".

CONDION TWO (System Air coming out of the bleed hole):

System air coming out of the bleed hole is caused by a defective O-ring assembled to the push rod guide (#11, Fig. 5). Remove the piston-push rod subassembly, push rod spring (#34, Fig. 5), and push rod guide (#11, Fig. 5). Verify by hand turning, that the push rod cannot be unscrewed from the piston. Replace all O-rings and the push rod guide (#21 & #22, Fig. 5). The correct installation torque for the push rod guide is 35 inch-pounds.

CAUTION: Do not over tighten the push rod guide. Reassemble the components that were initially removed. Re-install the diaphragm (#18, Fig. 5) if it appears to be in good shape, otherwise, replace it also.

NOTE: The diaphragm has two different surfaces. It is not bi-directional. It will fail if installed backwards! Roll the diaphragm so that the smooth surface (the pressure side) conforms to the inside of the push rod chamber cover and reassemble the six retaining screws (#26, Fig. 5) with an installation torque of 15 foot-pounds. Set up the Model DDX Deluge Valve as per the section "Resetting the Single Interlock Preaction System".

Wet Pilot Line
Single Interlock Preaction System
8" (200 mm) Size

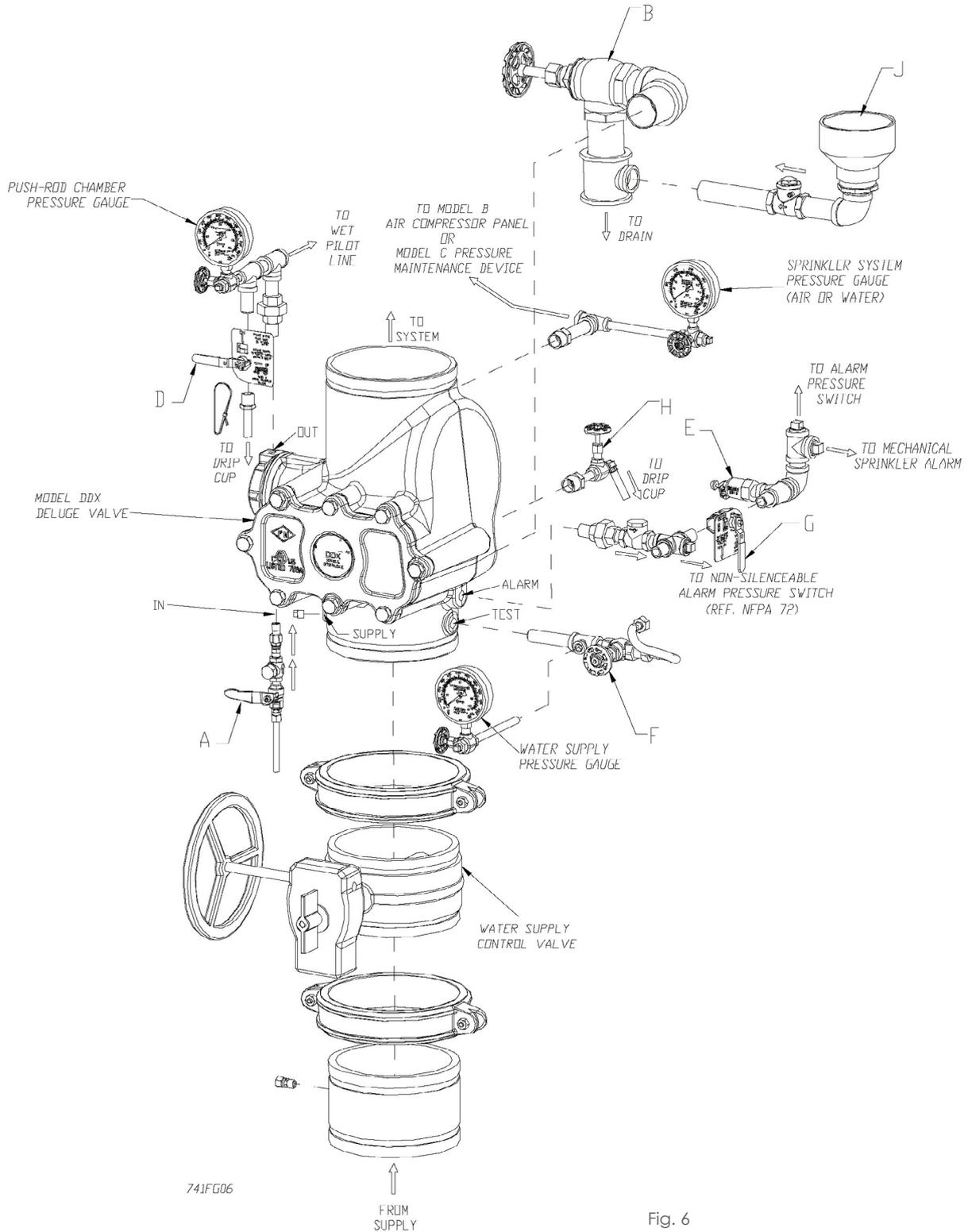


Fig. 6



Wet Pilot Line
Single Interlock Preaction System
8' (200 mm) Size

Ordering Information:

Specify:

- Valve Model & Size — 8" (200 mm) Model DDX Deluge Valve (P/N 6103080001)

Trim Configurations	Trim Part Numbers
Fully Assembled to DDX Valve w/ Control Valve	6505080276
Fully Assembled to DDX Valve w/o Control Valve	6505080275
Segmentally Assembled (DDX Valve Sold Separately)	6503001731
Individual Parts (DDX Valve Sold Separately)	6503001730

Note: For metric installations, a 2" NPT x R2, ISO 7/1 x Close Nipple (P/N 98543401) is sold separately as an adapter for the single drain outlet of the trims.

- Additional equipment (Refer to Fig. 7)

Component Part	Mfgr.	Description	Technical Bulletin
Water Supply Control Valve	Select	OS&Y, 8" (200 mm)	-
		Butterfly, 8" (200 mm)	-
Tamper Switch (Optional) for OS&Y Valve	B	Model OS&Y2	System Sensor A05-0196
Tamper Switch (Optional) for Butterfly Valve		Model P1BV2	System Sensor A05-0197
Deluge/Dry Valve	A	Model DDX-LP 8" (200 mm)	514/515
Single Interlock Trim Kit	A	Refer to Parts in this Bulletin	741
Waterflow Alarm Pressure Switch	B	Model EPS10-2 (DPDT UL, FM)	System Sensor A05-0176
		Model EPSA10-2 (DPDT ULC)	
Mechanical Alarm (Optional)	A	Model C	612/613
Manual Emergency Station	A	Model A Hydraulic (Pilot Line) Type	506
Pilot Line Detector/Sprinkler	A	Model F1-FTR	180
Sprinklers	A	Closed Type	110, 117, 131, 136, etc.
Suprvisory Air Pressure Supply	A	Model B Air Compressor Panel	252
		Model C Pressure Maintenance Device	

System Equipment Manufacturers

- (A) Rapidrop
- (B) System Sensor

Wet Pilot Line
Single Interlock Preaction System
8' (200 mm) Size

WET PILOT LINE SINGLE INTERLOCK PREACTION SYSTEM COMPONENTS

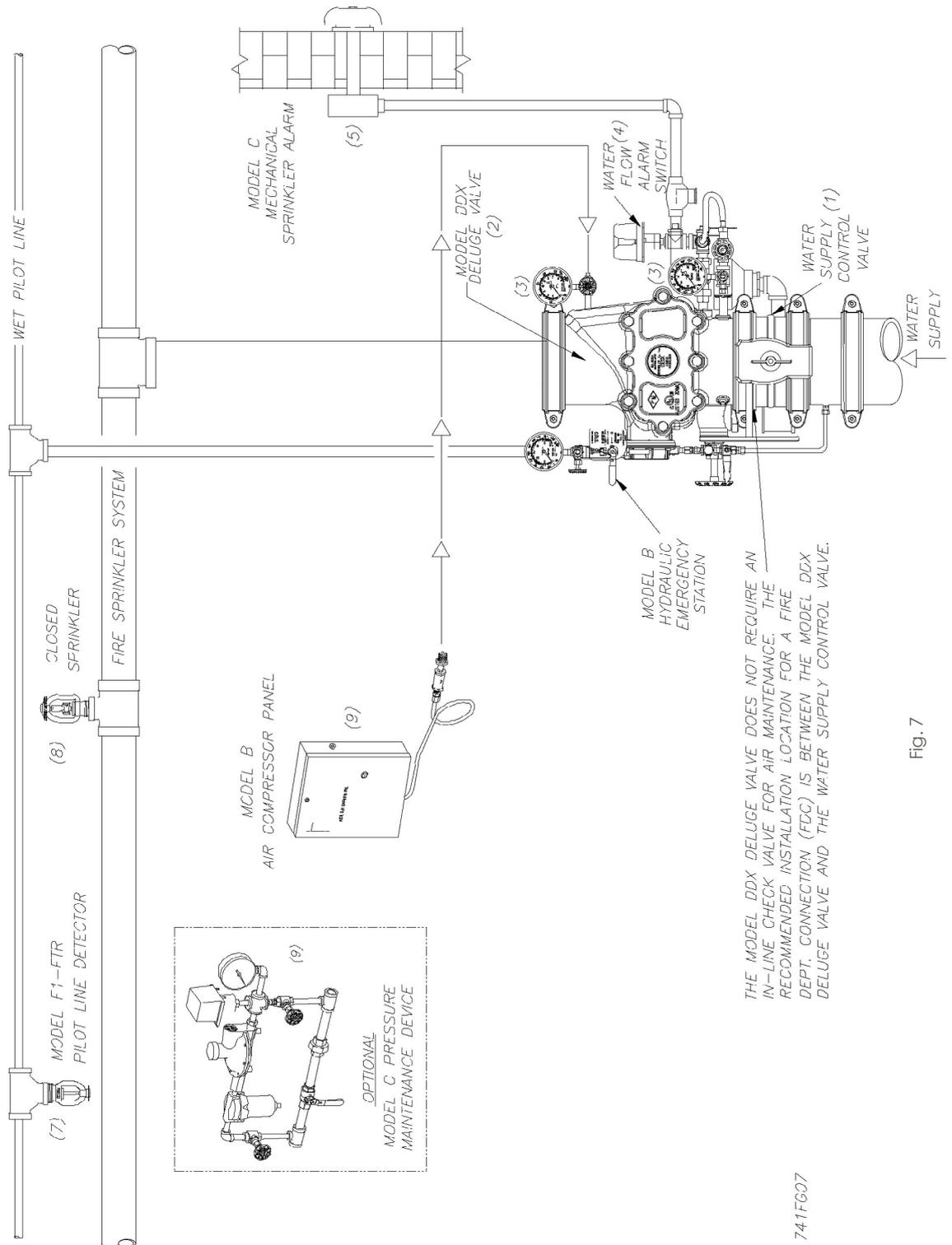


Fig. 7

741FG07



Wet Pilot Line
Single Interlock Preaction System
8" (200 mm) Size

A	B	C	*D	E	F	G	H	J	K	L	M	N	P	Q
7¼ (184)	9 (229)	11¼ (285)	193/8 (492)	15½ (394)	22 (559)	9 (229)	9 (229)	5½ (140)	8½ (216)	15 (381)	2¾ (70)	4½ (114)	9 (229)	13 (330)

* Total takeout dimension for fully assembled to Model DDX Valve w/ Control Valve Configuration: 30¼ [768]

TRIM SHOWN FULLY ASSEMBLED WITHOUT CONTROL VALVE

